**Authority:** Section 7(d), Department of Housing and Urban Development Act, 42 U.S.C. 3535(d).

Dated: September 7, 2016.

### Jaime S. Castillo,

Assistant Secretary for Public Affairs.
[FR Doc. 2016–22004 Filed 9–13–16; 8:45 am]
BILLING CODE 4210–67–P

### **DEPARTMENT OF THE INTERIOR**

## Fish and Wildlife Service

[FWS-HQ-R-2016-153; FXGO1664091HCC0-FF09D00000-167]

### Wildlife and Hunting Heritage Conservation Council; Public Meeting

**AGENCY:** Fish and Wildlife Service,

Interior.

**ACTION:** Notice of meeting.

SUMMARY: We, the U.S. Fish and Wildlife Service, announce a public meeting of the Wildlife and Hunting Heritage Conservation Council (Council). The Council provides advice about wildlife and habitat conservation endeavors that benefit wildlife resources; encourage partnership among the public, sporting conservation organizations, States, Native American tribes, and the Federal Government; and benefit recreational hunting.

**DATES:** Meeting: Wednesday, October 26, 2016, from 10:30 a.m. to 5 p.m., and Thursday, October 27, 2016, from 8 a.m. to 1 p.m. (Eastern Daylight Time). For deadlines and directions on registering to attend, submitting written material, and giving an oral presentation, please see "Public Input" under

# SUPPLEMENTARY INFORMATION.

**ADDRESSES:** The meeting will be held in Room 104A at the USDA Whitten Building, 12th Street and Jefferson Drive SW., Washington, DC 20250.

## FOR FURTHER INFORMATION CONTACT:

Joshua Winchell, Council Designated Federal Officer, U.S. Fish and Wildlife Service, National Wildlife Refuge System, 5275 Leesburg Pike, Falls Church, VA 22041–3803; telephone: (703) 358–2639; or email: joshua\_ winchell@fws.gov.

SUPPLEMENTARY INFORMATION: In accordance with the requirements of the Federal Advisory Committee Act, 5 U.S.C. App., we announce that the Wildlife and Hunting Heritage Conservation Council will hold a meeting.

### Background

Formed in February 2010, the Council provides advice about wildlife and habitat conservation endeavors that:

- 1. Benefit wildlife resources;
- 2. Encourage partnership among the public, sporting conservation organizations, States, Native American tribes, and the Federal Government; and

3. Benefit recreational hunting. The Council advises the Secretary of the Interior and the Secretary of Agriculture, reporting through the Director, U.S. Fish and Wildlife Service (Service), in consultation with the Director, Bureau of Land Management (BLM); Director, National Park Service (NPS); Chief, Forest Service (USFS); Chief, Natural Resources Conservation Service (NRCS); and Administrator, Farm Services Agency (FSA). The Council's duties are strictly advisory and consist of, but are not limited to, providing recommendations for:

- 1. Implementing the Recreational Hunting and Wildlife Resource Conservation Plan—A Ten-Year Plan for Implementation;
- 2. Increasing public awareness of and support for the Wildlife Restoration Program;
- 3. Fostering wildlife and habitat conservation and ethics in hunting and shooting sports recreation;
- 4. Stimulating sportsmen and women's participation in conservation and management of wildlife and habitat resources through outreach and education;
- 5. Fostering communication and coordination among State, tribal, and Federal governments; industry; hunting and shooting sportsmen and women; wildlife and habitat conservation and management organizations; and the public:
- 6. Providing appropriate access to Federal lands for recreational shooting and hunting:
- 7. Providing recommendations to improve implementation of Federal conservation programs that benefit wildlife, hunting, and outdoor recreation on private lands; and
- 8. When requested by the Designated Federal Officer in consultation with the Council Chairperson, performing a variety of assessments or reviews of policies, programs, and efforts through the Council's designated subcommittees or workgroups.

Background information on the Council is available at http://www.fws.gov/whhcc.

# Meeting Agenda

The Council will convene to consider issues including:

- 1. Wildlife habitat and health;
- 2. Funding for public lands and wildlife management;
  - 3. Endangered Species Act; and
  - 4. Other Council business.

The final agenda will be posted on the Internet at http://www.fws.gov/whhcc.

## **Public Input**

If you wish to	You must contact the Council Designated Federal Officer (see FOR FURTHER INFORMATION CONTACT) no later than
Attend the meeting.	October 14, 2016.
Submit written in- formation or questions be- fore the meet- ing for the council to con- sider during the	October 14, 2016.
meeting. Give an oral presentation during the meeting.	October 14, 2016.

#### Attendance

To attend this meeting, register by close of business on the dates listed in "Public Input" under SUPPLEMENTARY INFORMATION. Please submit your name, time of arrival, email address, and phone number to the Council Designated Federal Officer (see FOR FURTHER INFORMATION CONTACT).

Submitting Written Information or Ouestions

Interested members of the public may submit relevant information or questions for the Council to consider during the public meeting. Written statements must be received by the date in Public Input, so that the information may be made available to the Council for their consideration prior to this meeting. Written statements must be supplied to the Council Designated Federal Officer in both of the following formats: One hard copy with original signature, and one electronic copy via email (acceptable file formats are Adobe Acrobat PDF, MS Word, MS PowerPoint, or rich text file).

### Giving an Oral Presentation

Individuals or groups requesting to make an oral presentation at the meeting will be limited to 2 minutes per speaker, with no more than a total of 30 minutes for all speakers. Interested parties should contact the Council Designated Federal Officer, in writing (preferably via email; see FOR FURTHER INFORMATION CONTACT), to be placed on the public speaker list for this meeting.

Nonregistered public speakers will not be considered during the meeting.

Registered speakers who wish to expand upon their oral statements, or those who

had wished to speak but could not be accommodated on the agenda, may submit written statements to the Council Designated Federal Officer up to 30 days subsequent to the meeting.

### Meeting Minutes

Summary minutes of the conference will be maintained by the Council Designated Federal Officer (see FOR FURTHER INFORMATION CONTACT). They will be available for public inspection within 90 days of the meeting, and will be posted on the Council's Web site at http://www.fws.gov/whhcc.

#### Joshua Winchell,

Designated Federal Officer, U.S. Fish and Wildlife Service.

[FR Doc. 2016-22055 Filed 9-13-16; 8:45 am]

BILLING CODE 4333-15-P

### **DEPARTMENT OF THE INTERIOR**

### **Bureau of Land Management**

[16X L1109AF LLUT980300-L13100000.XZ0000-24-1A]

## **Utah Resource Advisory Council** Meeting

**AGENCY:** Bureau of Land Management,

**ACTION:** Notice of meeting.

SUMMARY: In accordance with the Federal Land Policy and Management Act, the Bureau of Land Management's (BLM) Utah Resource Advisory Council (RAC) will host a meeting.

DATES: On Oct. 17, 2016, the RAC will take a field tour of the San Rafael Desert Master Leasing Plan project area from 9:00 a.m. to 5:00 p.m. Attendance is optional. On Oct. 18, the RAC will meet from 8:30 a.m. to 2:00 p.m.

ADDRESSES: On Oct. 18, the RAC will meet at the John Wesley Powell River History Museum, 1765 E. Main Street, Green River, Utah 84525.

FOR FURTHER INFORMATION CONTACT: If you wish to attend the field tour, contact Lola Bird, Public Affairs Specialist, Bureau of Land Management, Utah State Office, 440 West 200 South, Suite 500, Salt Lake City, Utah 84101; phone (801) 539-4033; or, lbird@ blm.gov no later than Tuesday, Oct. 11,

SUPPLEMENTARY INFORMATION: Agenda topics will include the San Rafael Desert Master Leasing Plan and sage-grouse plan grazing thresholds.

A half-hour public comment period will take place on Oct. 18 from 12:30-1:00 p.m., where the public may address the RAC. Written comments may also be sent to the BLM at the address listed in

the for further information contact section of this notice.

The meeting is open to the public; however, transportation, lodging, and meals are the responsibility of the participating individuals.

Persons who use a telecommunications device for the deaf (TDD) may call the Federal Information Relay Service (FIRS) at 1-800-877-8339 to leave a message or question for the above individual. The FIRS is available 24 hours a day, seven days a week. Replies are provided during normal business hours.

Authority: 43 CFR 1784.4-1

# Jenna Whitlock,

Acting State Director.

[FR Doc. 2016-22179 Filed 9-13-16; 8:45 am]

BILLING CODE 4310-DQ-P

### **DEPARTMENT OF THE INTERIOR**

### **National Park Service**

[NPS-WASO-VRP-WS-21876; PPWOVPADW0, PPMPRLE1Y.LB0000 (166)]

# **Proposed Information Collection; Backcountry/Wilderness Use Permit**

**AGENCY:** National Park Service, Interior. **ACTION:** Notice; request for comments.

**SUMMARY:** We (National Park Service, NPS) will ask the Office of Management and Budget (OMB) to approve the information collection (IC) described below. As required by the Paperwork Reduction Act of 1995 and as part of our continuing efforts to reduce paperwork and respondent burden, we invite the general public and other Federal agencies to take this opportunity to comment on this IC. This IC is scheduled to expire on May 31, 2017. We may not conduct or sponsor a survey, and a person is not required to respond to a collection of information, unless it displays a currently valid OMB control number.

**DATES:** To ensure that we are able to consider your comments on this IC, we must receive them by November 14, 2016.

**ADDRESSES:** Send your comments on the IC to Madonna L. Baucum, Information Collection Clearance Officer, National Park Service, 12201 Sunrise Valley Drive, MS-242, Reston, VA 20192 (mail); or madonna baucum@nps.gov (email). Please include "1024-0022" in the subject line of your comments.

FOR FURTHER INFORMATION CONTACT: To request additional information about this IC, contact Roger Semler, Chief, Wilderness Stewardship Division,

Visitor & Resource Protection Directorate, National Park Service, 1201 I Street NW., Room 940, Washington, DC 20005 (mail); or roger semler@ nps.gov (email). Please include "1024-0022" in the subject line.

# SUPPLEMENTARY INFORMATION:

#### I. Abstract

In 1976, the NPS initiated a backcountry registration system in accordance with the regulations found at 36 CFR 1.5, 1.6 and 2.10. The objective of the registration system is to provide users access to backcountry and wilderness areas of national parks with continuing opportunities for solitude and primitive and unconfined recreation, while enhancing protection of natural and cultural resources and providing a means of disseminating public safety and outdoor ethics messages regarding backcountry/ wilderness travel and camping. NPS backcountry/wilderness program managers, by designating access and travel routes and camping locations, can redistribute backcountry/wilderness users in response to closures and public use adverse impacts to natural and cultural resources. The system also facilitates redistribution of backcountry/ wilderness users due to public safety hazards related to high fire danger, flood, wind, snow or ice hazards hazard, bear activity, or other situations that may temporarily close or restrict access to a portion of the backcountry/ wilderness.

The NPS uses the registration system as a means of ensuring backcountry/ wilderness users receive up-to-date information on outdoor ethics which minimize social and resource impacts including, but not limited to, sanitation procedures, food storage, campfire use, campsite selection, as well as wildlife activity, trail conditions and weather forecasts to address concerns for visitor safety. Data collected through the registration process is also an important source of information for first responders in the event of an emergency requiring deployment of search and rescue personnel to backcountry/ wilderness areas. The registration system also serves to document the spatial and temporal extent, distribution and demographics associated with backcountry/wilderness use and social considerations and perceptions of backcountry/wilderness visitors. All of this information serves as an important resource that informs backcountry and wilderness management and stewardship planning, decision making, and operations.

The Backcountry/Wilderness Use Permit is an extension of the NPS